

AIR PERMITTING IN TEXAS

GAS COMPRESSOR ASSOCIATION
21ST ANNUAL EXPO AND CONFERENCE

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ARCHROCK, INC.
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ArchrockTM

Agenda

- I: Why do I need a permit?
Air permit categories in Texas

- II: Closer look at Permit By Rule (PBR) options for oil and gas
Example PBR application

- III: What to be aware of post-permit
When may I operate?
Recordkeeping
Useful TCEQ online tools

This Presentation Does Not Cover

- Title V
- Prevention of Significant Deterioration (PSD)
- Greenhouse Gas (GHG)
- Modifications, alterations, amendments to existing permits



Legal Disclaimer

The content of this presentation reflects a brief summary of complicated emissions-related rules, regulations, legislation and the like, as well as the individual opinions of its drafters.

It is not intended or offered as legal or operational opinions or advice.

No representations or warranties are made as to accuracy or completeness.

Readers should independently consult their legal counsel, their HSE/emissions specialists, and all relevant rules, regulations, and legislation.

Why Do I Need a Permit?



Two air permitting programs:

1) Preconstruction or New Source Review (NSR)

Goal is to reduce emissions from *new* or *modified* sources

2) Federal Operating Permit (also known as Title V) for major sources,
goal is to reduce ongoing emissions from continuously *operating*
sources

Two permits?

Bottom line: NSR permit is required before construction begins. Operating permit is required for major sources to be able to operate.

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What is a Major Site? What is Title V?

Refers to the *entire* site

- Any site that emits or has the potential to emit:
 - 100 tpy of any regulated pollutant
 - 10 tpy of any hazardous air pollutant (HAP) – ex. HCHO
 - 25 tpy of any combination of HAPs
 - If site is in a nonattainment county, the limit may be less than 100 tpy for regulated pollutants

If not a major source facility, it is called an area source facility

Why Do I Need a Permit?

What could happen if I don't get a permit for my site?

- Violation of the law
- Non-compliance can result in fines and enforcement actions
- Negative publicity
- Individual criminal prosecution

What Do I Need to Permit?

Any equipment that emits pollutants

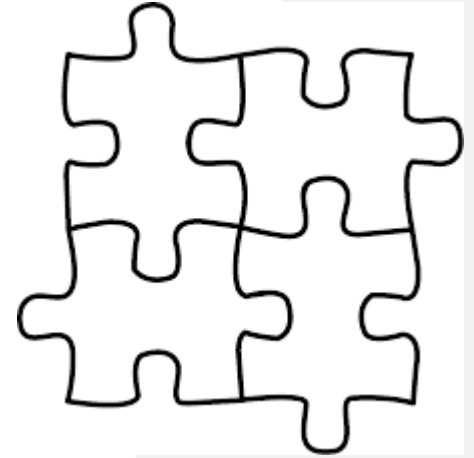
Consider aggregated facilities:

- Located on contiguous or adjacent properties

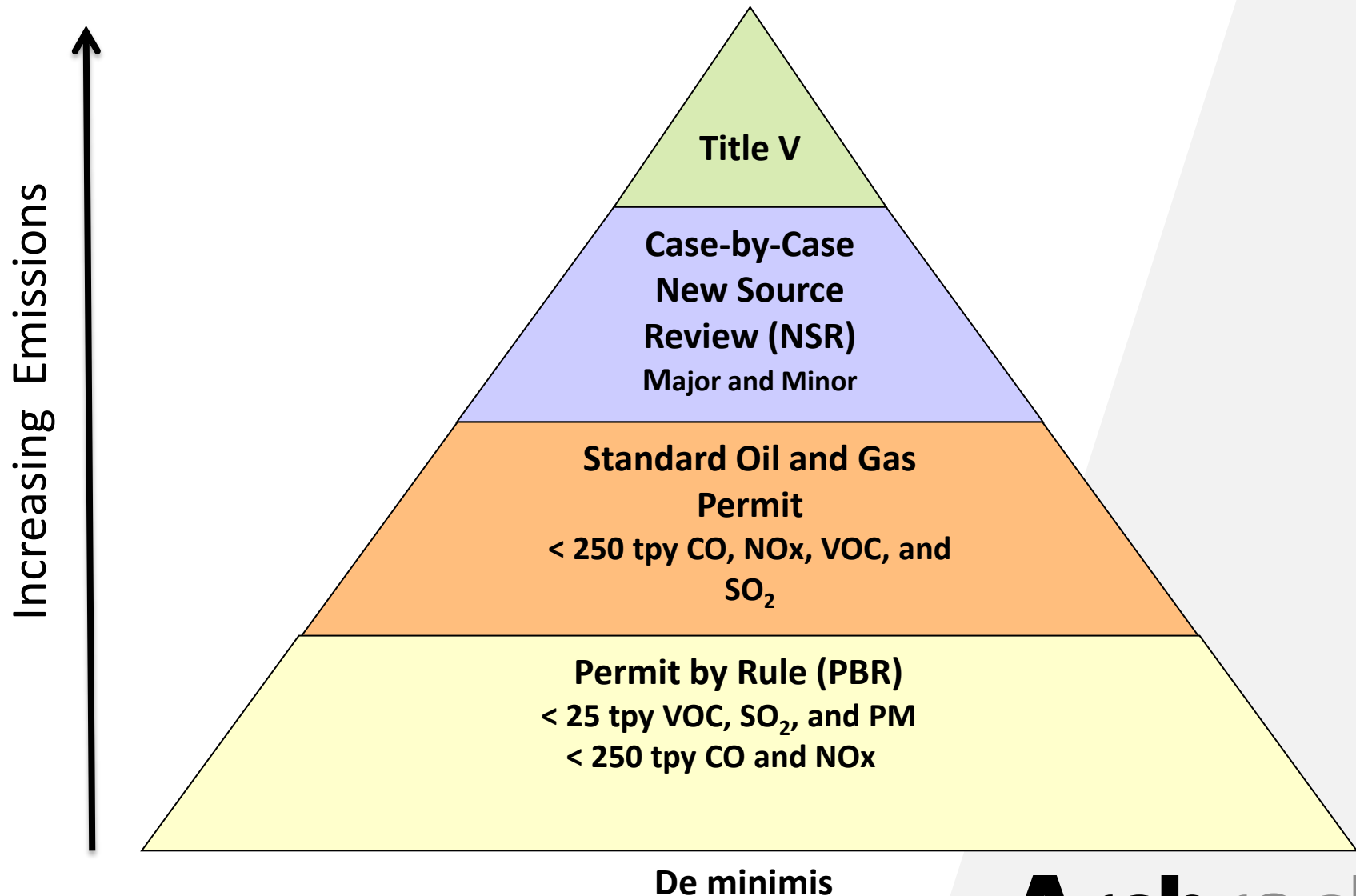
- (1/4 mile rule of thumb)

- Under common control

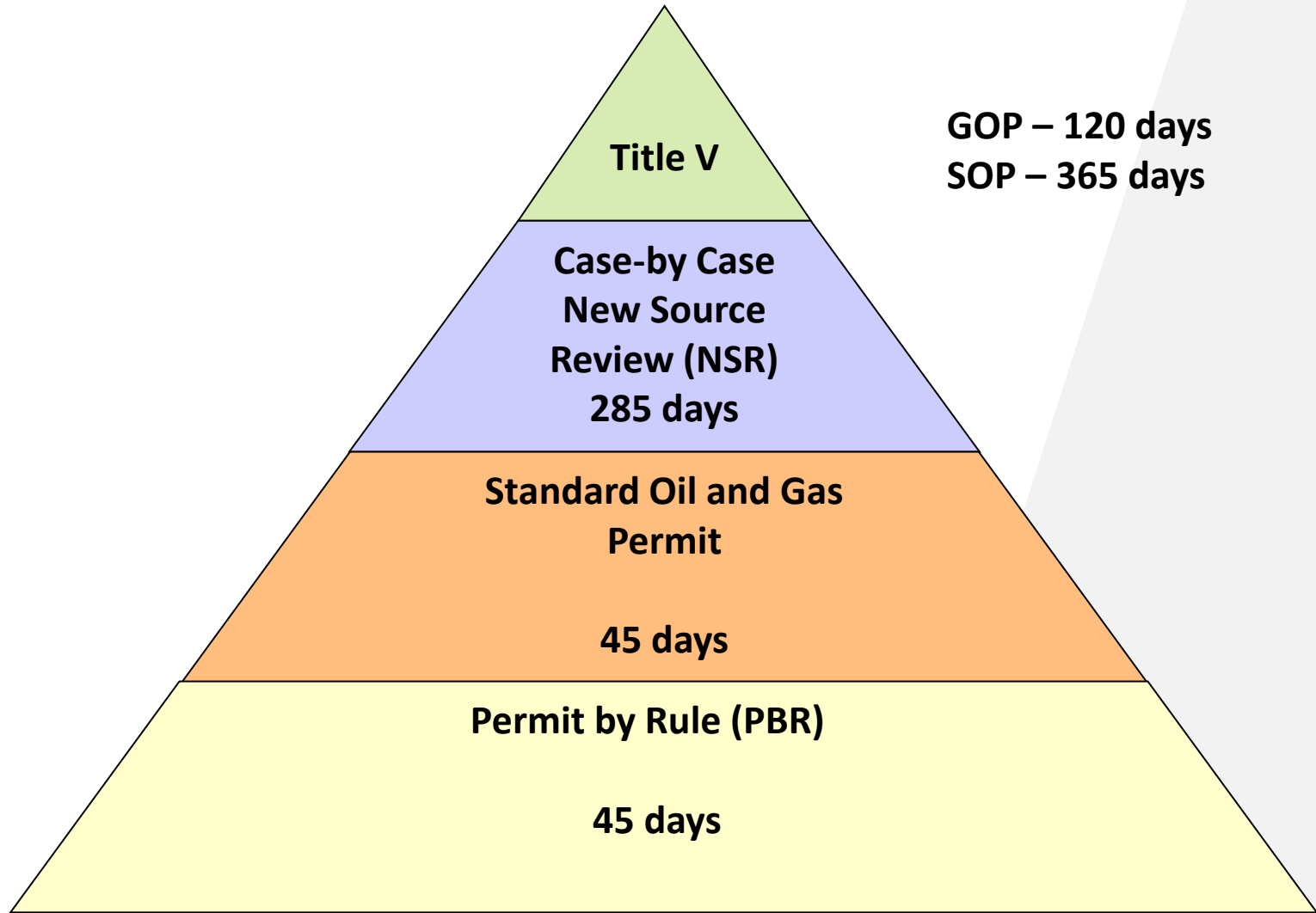
- Same SIC code



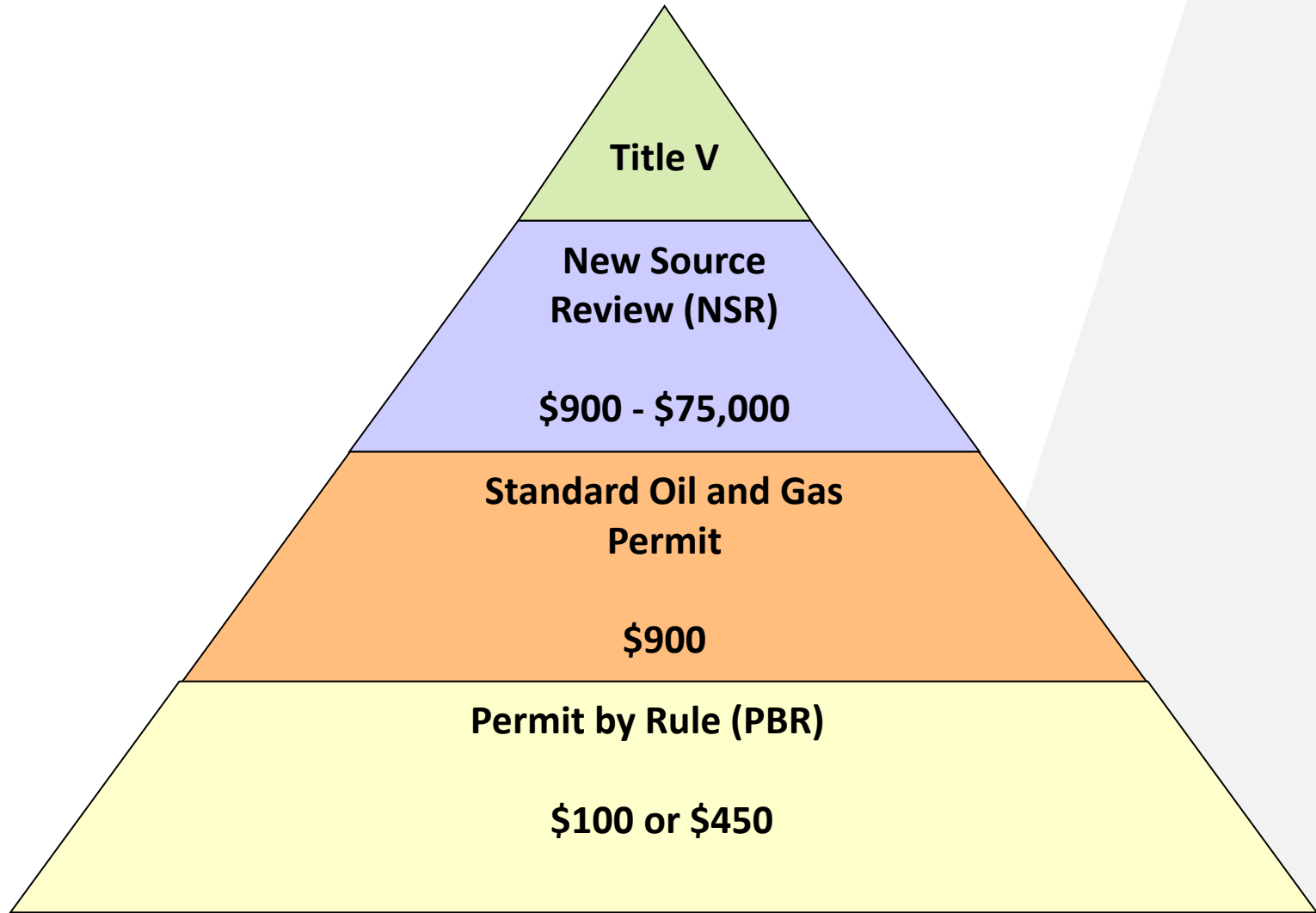
State Air Permit Categories in Texas



How Long Will it Take to Get a Permit?

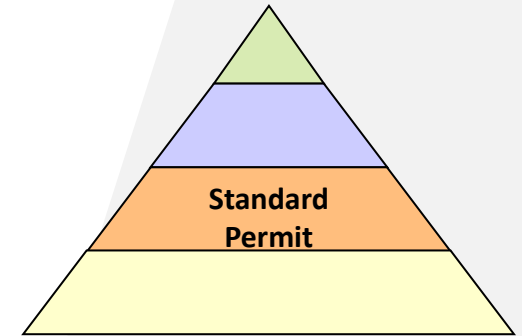


How Much Does a Permit Cost?



Standard Permit Options

1. “Traditional” rule version in 30 TAC 116.620,
Installation and Modification of Oil and Gas Facilities
Last amended in 2000
2. New “Non-Rule” version,
effective November 8, 2012
 - Required if located in Barnett Shale county
 - Any facility may voluntarily claim the “Non-Rule” version



Differences?

PBR Options for Oil and Gas – 30 TAC 106.x

- **106.4**

- Requirements for all PBRs
- Not to exceed: 250 tpy CO or NOx; 25 tpy VOC

- **106.352**

- Fugitives, separators, treatment and processing equipment, heater-treaters, methanol injection, amine units, glycol dehydrators, gas recovery units, combustion sources, truck loading, control equipment, VRUs, flares, tanks

- **106.359**

- Maintenance, startup, and shutdown (MSS)

- **106.492**

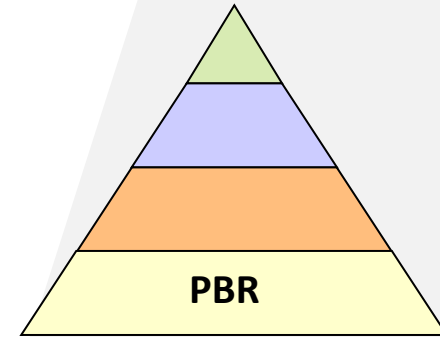
- Flares

- **106.511**

- Portable and emergency engines and turbines

- **106.512**

- Stationary engines and turbines



PBR Example – The application will address:

Administrative

Cover letter

Core Data form

CN and RN numbers, if assigned

Site location, driving directions, GPS

Responsible official

Are you certifying emissions? --> form PI-7 CERT

Area map and location

Process flow diagram

Written process description

Table 1(a), Emission Point Summary

TCEQ-provided checklists for all PBRs claimed



PBR Example – The application will address:

Technical

Final emissions results, in lb/hr and tpy

List of all emissions-producing equipment

Are you subject to any NSPS or NESHAP regs?

Claiming alternate operating scenarios?

Appropriate gas analyses

NAAQS for NO_x

All calculations

Supporting information for calculations:

Manufacturer spec sheets

All calculation program results

PBR Example

Let's work through how to permit under a Permit by Rule (PBR)

Process description:

The facility is a natural gas compressor station in McMullen County. Daily throughput is approximately 20 MMSCF of sweet natural gas and 18 barrels/day of produced liquids.

Incoming natural gas is routed through a glycol dehydrator to remove residual moisture. Small amounts of natural gas liquids are physically separated in two separators, then stored in tanks. Tank vapors are routed to an enclosed combustor. Gas is sent to the compressor engines before entering the sales line.

Liquids are truck-loaded offsite as necessary.

Explain site process, emissions sources, control devices, throughputs

PBR Example – Emissions Sources

How do we calculate emissions from:

- Natural gas engines, diesel engines, turbines?
- Oil, condensate, or water tanks?
- Flares, thermal oxidizers, vapor combustors?
- Glycol dehydrators, including reboiler and vent?
- Loading?
- Fugitives?
- MSS?

EASY! Use the TCEQ-approved Oil and Gas Emissions Spreadsheet!

NOT SO EASY – First, gather all the input values



Texas Commission on Environmental Quality
Table 29 Reciprocating Engines

Engine Calculations

Table 29

Accompanies the engine and catalyst mfg. spec sheets

I. Engine Data															
Manufacturer:			Model No.			Serial No.			Manufacture Date:						
Rebuilds Date:			No. of Cylinders:			Compression Ratio:			EPN:						
Application: <input type="checkbox"/> Gas Compression <input type="checkbox"/> Electric Generation <input type="checkbox"/> Refrigeration <input type="checkbox"/> Emergency/Stand by															
<input type="checkbox"/> 4 Stroke Cycle <input type="checkbox"/> 2 Stroke Cycle <input type="checkbox"/> Carbureted <input type="checkbox"/> Spark Ignited <input type="checkbox"/> Dual Fuel <input type="checkbox"/> Fuel Injected															
<input type="checkbox"/> Diesel <input type="checkbox"/> Naturally Aspirated <input type="checkbox"/> Blower /Pump Scavenged <input type="checkbox"/> Turbo Charged and I.C. <input type="checkbox"/> Turbo Charged															
<input type="checkbox"/> Intercooled <input type="checkbox"/> I.C. Water Temperature <input type="checkbox"/> Lean Burn <input type="checkbox"/> Rich Burn															
Ignition/Injection Timing: Fixed:						Variable:									
Manufacture Horsepower Rating:						Proposed Horsepower Rating:									
Discharge Parameters															
Stack Height (Feet)			Stack Diameter (Feet)			Stack Temperature (°F)			Exit Velocity (FPS)						
II. Fuel Data															
Type of Fuel: <input type="checkbox"/> Field Gas <input type="checkbox"/> Landfill Gas <input type="checkbox"/> LP Gas <input type="checkbox"/> Natural Gas <input type="checkbox"/> Digester Gas <input type="checkbox"/> Diesel															
Fuel Consumption (BTU/bhp-hr):				Heat Value: (HHV)								(LHV)			
Sulfur Content (grains/100 scf - weight %):															
III. Emission Factors (Before Control)															
NO _x		CO		SO ₂		VOC		Formaldehyde		PM10					
g/hp-hr	ppmv	g/hp-hr	ppmv	g/hp-hr	ppmv	g/hp-hr	ppmv	g/hp-hr	ppmv	g/hp-hr	ppmv				
Source of Emission Factors: <input type="checkbox"/> Manufacturer Data <input type="checkbox"/> AP-42 <input type="checkbox"/> Other (specify):															
IV. Emission Factors (Post Control)															
NO _x		CO		SO ₂		VOC		Formaldehyde		PM10					
g/hp-hr	ppmv	g/hp-hr	ppmv	g/hp-hr	ppmv	g/hp-hr	ppmv	g/hp-hr	ppmv	g/hp-hr	ppmv				
Method of Emission Control: <input type="checkbox"/> NSCR Catalyst <input type="checkbox"/> Lean Operation <input type="checkbox"/> Parameter Adjustment															
<input type="checkbox"/> Stratified Charge <input type="checkbox"/> J/LCC Catalyst <input type="checkbox"/> Other (Specify):															
<i>Note: Must submit a copy of any manufacturer control information that demonstrates control efficiency.</i>															
Is Formaldehyde included in the VOCs?										<input type="checkbox"/> Yes <input type="checkbox"/> No					
V. Federal and State Standards (Check all that apply)															
<input type="checkbox"/> NSPS IIII <input type="checkbox"/> MACT ZZZZ <input type="checkbox"/> NSPS IIII <input type="checkbox"/> Title 30 Chapter 117 - List County:															
VI. Additional Information															
1. Submit a copy of the engine manufacturer's site rating or general rating specification data.															
2. Submit a typical fuel gas analysis, including sulfur content and heating value. For gaseous fuels, provide mole percent of constituents.															
3. Submit description of air/fuel ratio control system (manufacturer information is acceptable).															

Engine Calculations

Internal Combustion Engine Emissions

A) Enter information into the yellow boxes.

B) Use the box provided below for entering any notes necessary (such as the source/justification for any calculation inputs).

Engine Emission Calculations

Note: The TCEQ prefers the following basis for calculating emissions (in order of preference):

1. Stack test data from the engine
2. Manufacturer's specification sheet and control specification sheet (if control used)
3. AP-42 emission factors

Site Location	Discharge Parameters	Fuel Data
County	Stack height (feet)	Fuel Type <small>pick from list</small>
Region	Stack diameter (feet)	Fuel Consumption (BTU/bhp-hr)
Existing or new source: <small>pick from list</small>	Stack Temperature (°F)	Heat Value (HHV)
Installation date:	Exit Velocity (fps)	Heat Value (LHV)
		Sulfur Content (grains/100scf)
Engine Data	Method of Emission Control	Federal/State Standards
EPN	NSCR Catalyst <small>Yes/No</small>	NSPS Subpart JJJJ <small>Yes/No</small>
Name	SCR Catalyst	MACT Subpart ZZZZ
Manufacturer	JLCC Catalyst	30 TAC, Chapter 117
Model Number	Parameter Adjustment	
Serial Number	Stratified Charge	
Manufacture Date	Other (Specify)	
Last Rebuild Date		
Application <small>pick from list</small>		
Ignition/Injection Timing <small>pick from list</small>		
Horsepower:		
Fuel consumption (Btu/hp-hr):		
Hours of operation per year:		
Engine Type:		

SO₂ Mass Balance calculation for sour gas

Fuel Heat Value (Btu/SCF)	
Fuel H ₂ S content (mol%)	
SO ₂ produced (lb/hr) =	0.00
SO ₂ produced (tpy) =	0.00

MW SO₂ = 64.06
 Ideal Gas Law 378.61

Does the VOC emission factor being used below include formaldehyde? (pick Yes or No from list)

To Determine Emissions for Air Permitting

	If available, enter the test results or manufacturer's emission factors before control (g/hp-hr)	from AP-42:			Uncontrolled lb/hr	Uncontrolled tpy	If present, enter the efficiency of any control device (as a %)	If present, enter the controlled emission factor (as g/hp-hr)	control factor used	lb/hr	tpy
		Table 3.2-1 2 stroke, lean-burn engine emission factors (lb/MMBtu)	Table 3.2-2 4 stroke, lean-burn engine emission factors (lb/MMBtu)	Table 3.2-3 4 stroke, rich burn engine emission factors (lb/MMBtu)							
VOC		0.12	0.118	0.0296	0.000	0.000			0	0.00	0.00
NOx		3.17	4.08	2.21	0.000	0.000			0	0.00	0.00
CO		0.386	0.317	3.72	0.000	0.000			0	0.00	0.00
PM ₁₀		0.04831	0.0099871	0.01941	0.000	0.000			0	0.00	0.00
PM _{2.5}		0.04831	0.0099871	0.01941	0.000	0.000			0	0.00	0.00
SO ₂		0.000588	0.000588	0.000588	0.000	0.000			0	0.00	0.00
Formaldehyde		0.0552	0.0528	0.0205	0.000	0.000			0	0.00	0.00
Benzene		0.00194	0.000404	0.00158	0.000	0.000			0	0.00	0.00

From TCEQ Oil and Gas Emissions Spreadsheet



Calculations for Oil, Condensate, Water Tanks

Tank calculation program options for VOC

Determine working, breathing, and flash emissions via:

All three

E&P Tanks

Process simulator

Direct measurement

Working and Breathing

E&P Tanks

Tanks 4.0

Process simulator

Direct measurement

Flash

Lab gas : oil ratio

Lab gas : water ratio

Vasquez-Beggs equation

Flares, Thermal Oxidizers, Vapor Combustors

Flare / Vapor Combustor

A) Enter information into the yellow boxes.

B) See notes/instructions included below.

inputs).

D) Make sure to select the correct *Emission Type* from the pull down menu below.

General Information	
Unit Name:	Flare 1
Unit EPN:	Flare 1
Which is utilized for this device?	continuous pilot
NOx and CO Emission Factors	
For Waste Gas:	
What kind of device is this? Pick from list.	non-steam assisted flare with low Btu stream flared
NOx	0.0641 lb/MMBtu
CO	0.5496 lb/MMBtu
For Pilot Stream(s):	
If there is one or more pilot streams, are they made up of pipeline quality natural gas, propane, or field gas? Pick from drop down list to the right and follow instructions below.	field gas
NOx	0.0641 lb/MMBtu
CO	0.5496 lb/MMBtu
Enter pilot stream information into the column for Stream No. 1 below. If there is more than one pilot stream, please enter it as one combined stream.	

Emission Factors			
Emission Factors from AP-42 Table 1.4-1 and 1.4-2 (lb/MMscf)			
NOx	100		
CO	84		
PM10, PM2.5	7.6	5.7	
Emission Factors from TCEQ Guidance (lb/MMBtu)			
Non-steam assisted, high Btu		Steam assisted, high Btu	
NOx	0.138	NOx	0.0485
CO	0.2755	CO	0.3503
Non-steam assisted, low Btu		Steam assisted, low Btu	
NOx	0.0641	NOx	0.068
CO	0.5496	CO	0.3465
Emission Factors from AP-42 Table 1.4-2 and 1.4-3 (lb/MMscf)			
SO ₂	0.6		

From TCEQ Oil and Gas Emissions Spreadsheet

Flares, Thermal Oxidizers, Vapor Combustors

Destruction Efficiency	
VOC percent destruction efficiency (%)	98
propane percent destruction efficiency (%) *OPTIONAL*	
H ₂ S percent destruction efficiency (%)	98

H ₂ S molecular weight
SO ₂ molecular weight
seconds/hour
inches/ft

Stream Information								
Each numbered column represents a stream. The first two columns are always for pilot and added fuel streams								
Stream Sent to Flare/Vapor Combustor No.	1	2	3	4	5	6	7	8
Stream Sent to Flare/Vapor Combustor Name (Enter Names of Each Stream Here)	pilot(s)	added fuel stream(s)						
Maximum Expected Hourly Volumetric Flow Rate of Stream (scf/hr)								
Amount of Time Stream Routed to Flare/Vapor Combustor (hrs/yr)								
Maximum Expected Annual Volumetric Flow Rate of Stream (scf/yr)								
Heat Value of Stream - from program results or gas analysis (Btu/scf)								
propane weight percent of total stream (%) *OPTIONAL*								
VOC weight percent of total stream (%) *OPTIONAL*								

DESCRIPTION:

Description: Dehydration Unit
20 MMSCFD

Annual Hours of Operation: 8760.0 hours/yr

EMISSIONS REPORTS:

CONTROLLED REGENERATOR EMISSIONS

Component	lbs/hr	lbs/day	tons/yr
Hydrogen Sulfide	0.0001	0.002	0.0003
Methane	0.0546	1.310	0.2390
Ethane	0.0905	2.172	0.3963
Propane	0.0486	1.167	0.2130
Isobutane	0.0128	0.306	0.0559
n-Butane	0.0161	0.386	0.0705
Isopentane	0.0028	0.067	0.0123
n-Pentane	0.0019	0.046	0.0084
Cyclopentane	0.0004	0.011	0.0020
n-Hexane	0.0005	0.011	0.0021
Cyclohexane	0.0003	0.007	0.0013
Other Hexanes	0.0012	0.028	0.0052
Heptanes	0.0003	0.008	0.0015
Methylcyclohexane	0.0003	0.006	0.0011
2,2,4-Trimethylpentane	<0.0001	<0.001	<0.0001
Benzene	0.0020	0.048	0.0087
Toluene	0.0012	0.029	0.0054
Ethylbenzene	0.0006	0.015	0.0028
Xylenes	0.0005	0.013	0.0024
C8+ Heavies	<0.0001	<0.001	<0.0001
Total Emissions	0.2347	5.634	1.0281
Total Hydrocarbon Emissions	0.2347	5.632	1.0278
Total VOC Emissions	0.0896	2.151	0.3925
Total HAP Emissions	0.0049	0.117	0.0213
Total BTEX Emissions	0.0044	0.105	0.0192

Glycol Dehydrator

GRI-GLYCalc Program to estimate emissions from dehy vent

For dehy reboiler calculations, treat as heater calculations

Archrock™

Truck Hourly Loading Emission Calculations

Using equation $L_L = 12.46 \cdot \text{SPM/T}$ from AP-42, Chapter 5, Section 5.2-4

S =		Saturation Factor
P =		True vapor pressure of liquid loaded (psia)
M =		Molecular Weight of Vapors (lb/lb-mole)
T =		Temperature of bulk liquid loaded (in degrees Rankine)
Hourly Loading Rate		Gallons Loaded per Hour
$L_L =$	0.00	Loading Loss (lb VOC released/1000 gal liquid loaded)
	0.00	VOC Uncontrolled Emissions (lb/hr)

Are loading vapors (A) uncontrolled; (B) controlled by a flare, vapor combustor, thermal oxidizer, or vapor recovery unit (VRU); or (C) controlled by another type of control device?

Vapor Weight Percents		
VOC		Vapor VOC wt%
benzene		Vapor Benzene wt%
H ₂ S		Vapor H ₂ S wt%

Produced Water Reduction

		Percent Reduction for Produced Water Tank Calc. as Oil/Cond. (%)
--	--	--

Uncontrolled Emissions

VOC	0.00	Emissions Uncontrolled VOC (lb/hr)
benzene	0.00	Emissions Uncontrolled Benzene (lb/hr)

Liquids Loading

Loading losses = SPM/T

Where:

S = saturation factor

P = true vapor pressure

M = MW of vapor

T = temp. of liquid

Pounds/hour

Tons/year

Fugitives

Service type options:

- Gas
- Heavy oil
- Light oil
- Water/oil

Tally quantities of each component:

- Valve
- Pump seal
- Connector
- Flange
- Open-ended line
- Other component

Uses EPA emission factors

MSS

MSS includes

- Planned maintenance of engines, turbines, repairs, lubrication, replacement of piping components, meters, analyzers, engine or turbine swaps
- Pigging and purging of piping
- Blowdowns
- Emptying, purging, degassing, or refilling of process equipment, storage tanks, and vessels
- Abrasive blasting and surface coating

NAAQS - Background



- National Ambient Air Quality Standards (NAAQS) are set by the EPA for 6 pollutants:

O₃, NO₂, SO₂, CO, PM₁₀, and Pb

Ozone-causing pollutants = VOC and **NO_x**

Areas that do not meet the EPA limit are considered “*nonattainment*”

- Currently considered nonattainment for O₃ in Texas:
 - 10 counties in DFW
 - 8 counties in HGB

NAAQS in Oil and Gas --> NO_x emission limits set by the states

NAAQS for Permitting

- Must show compliance with 1-hour and annual NAAQS standards for NO₂
- Determine the NO₂ for the site, then add it to background concentration for the county (published value). Total must be below 188 µg/m³
- TCEQ offers three options for NAAQS:
 - Modelling – SCREEN 3
 - Height
 - Property line distance

Post Permitting Details

I submitted my PBR application. When may I begin to construct or operate?

You may begin construction when you are notified by the TCEQ of written site approval.

What does “construction” mean?

- Any activities other than site clearance or site preparation.
- Equipment may be received at a plant site and stored, but may not assembled.
- Work such as excavation, form erection, or steel laying pertaining to foundations is considered construction.
- Before a permit is granted, the only allowed activities are land clearing and site preparation

Must factor permitting issuance time into plant mobilization and start-up schedule!

What Records Must I Keep?

Recordkeeping discussed in 30 TAC 106.8:

- Maintain a copy of each PBR
- Maintain sufficient records to demonstrate compliance with the annual emissions limits and specific conditions of each PBR
 - Copy of the permit application
 - Recent gas analyses
 - Engine and turbine test results
 - Maintenance records
 - Loading bills of lading
- Keep records at the site, or at an attended office in Texas



Helpful Online Resources – Air Permit Search Database



TEXAS COMMISSION
ON ENVIRONMENTAL QUALITY

Questions or Comments >>

Search Options

CR Query

TCEQ Home

Go To: [Title V Federal Operating Permits](#)

[Online Help](#)

[Search Again](#)

Last Updated Date : 03/14/2016

Air Permitting Actions for:

region name: REGION 13 - SAN ANTONIO

program area: NSR

permit type: PBR

project status: PENDING

order by: proj_id

Click on the Project Number to see details about that permit application.

Program Area	Permit Number	Permit Type	Permit Status	Project Number	Customer Name	Legal Name	CN Number	Project type	TCEQ Received Date	Project Complete Date	Renewal Date	Project Status	Project Name	Regulated Entity	Physical Location	Region Name
NSR	137482	PBR	PENDING	245641	STANDARD AERO (SAN ANTONIO) INC.	Standard Aero (San Antonio) Inc.	CN600285944	INITIAL	12/09/15			PENDING	MIXING OF ISOPROPYL ALCOHOL AND NITRO MEHTANE	RN102339231	3523 GENERAL HUDNELL DR BLDG 360-2	REGION 13 - SAN ANTONIO
NSR	92556	PBR	EFFECTIVE	245740	VANGUARD OPERATING, LLC	Vanguard Operating, LLC	CN604693499	OWNCHANGE	11/16/15			PENDING	CHANGE OF OWNERSHIP	RN105440218	FROM JOURDANTON TAKE HIGHWAY 97 WEST FOR 6.0 MILES TURN SOUTH ON CR 319 GO 1.5 MILES TURN LEFT ON BLUNTZER ROAD AND TURN IMMEDIATE	REGION 13 - SAN ANTONIO

Helpful Online Resources – Remote Document Server



The screenshot shows a web browser window with the address bar displaying <https://webmail.tceq.texas.gov/gw/webpub>. The browser's toolbar includes icons for Apps, Home, Google Maps, Home - Air Quality IN..., TCEQ - NSR, TV Sear..., google translate, and Brake Specific Fuel Co... The main content area features a blue header with the text "Novell® GroupWise® WebPublisher" on the left and "Mar 14, 2016 (Monday)" on the right. Below the header, there are two tabs: "Document Search" (which is active) and "Document Browse". The "Document Search" section contains a search form with the following elements:

- Label: "Enter words to search:"
- Text input field
- Search button
- Label: "Fields to search:"
- Radio button selection:
 - Anywhere
 - Subject
 - Author
- Label: "Libraries to search:"

Helpful Resources

TCEQ File Room

TCEQ website and guidance documents

Permit application form instructions



Questions?

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